

5/46

SPLIT

DART AEROSPACE LTD	Work Order:	24695A
Description: Handle	Part Number:	D3110-5
RF 04.11.29		
Dwg: D3110 Rev. A1 B	Qty:	8 5
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JA	05.10.26	5
2	PG	Issue P/O: <u>2008878</u> Description: Handle Possible Supplier: Adams Rite P/N: 4298 <b>Certificate of Conformity is required</b>	AP	05/10/27	5
3	RG	Receive and Inspect for transit damage <b>Enure Certificate of Conformity is attached</b>	CJ	05/11/01	4
4	QC6	Inspect dimensions as per Dwg D3110 and certification attached	ml	05/11/02	4
5	ST	Identify and Stock with P/N & B/N using point permanent ink marker	ml	05/11/02	4
6	AC	Cost / part: <u>1282.78</u>	Sus	05-11-03	4
7	DC	Close W/O <u>1081.19</u> Inspect Level 21	Q	05-11-03	4

Rev	Date	Change	Revised By	Approved
A	02.04.04	New issue	NG	
B	04.02.25	Reformat	KJ/RF	##

RELEASED  
04.04.01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:   *DS*   Date:   05/11/03  

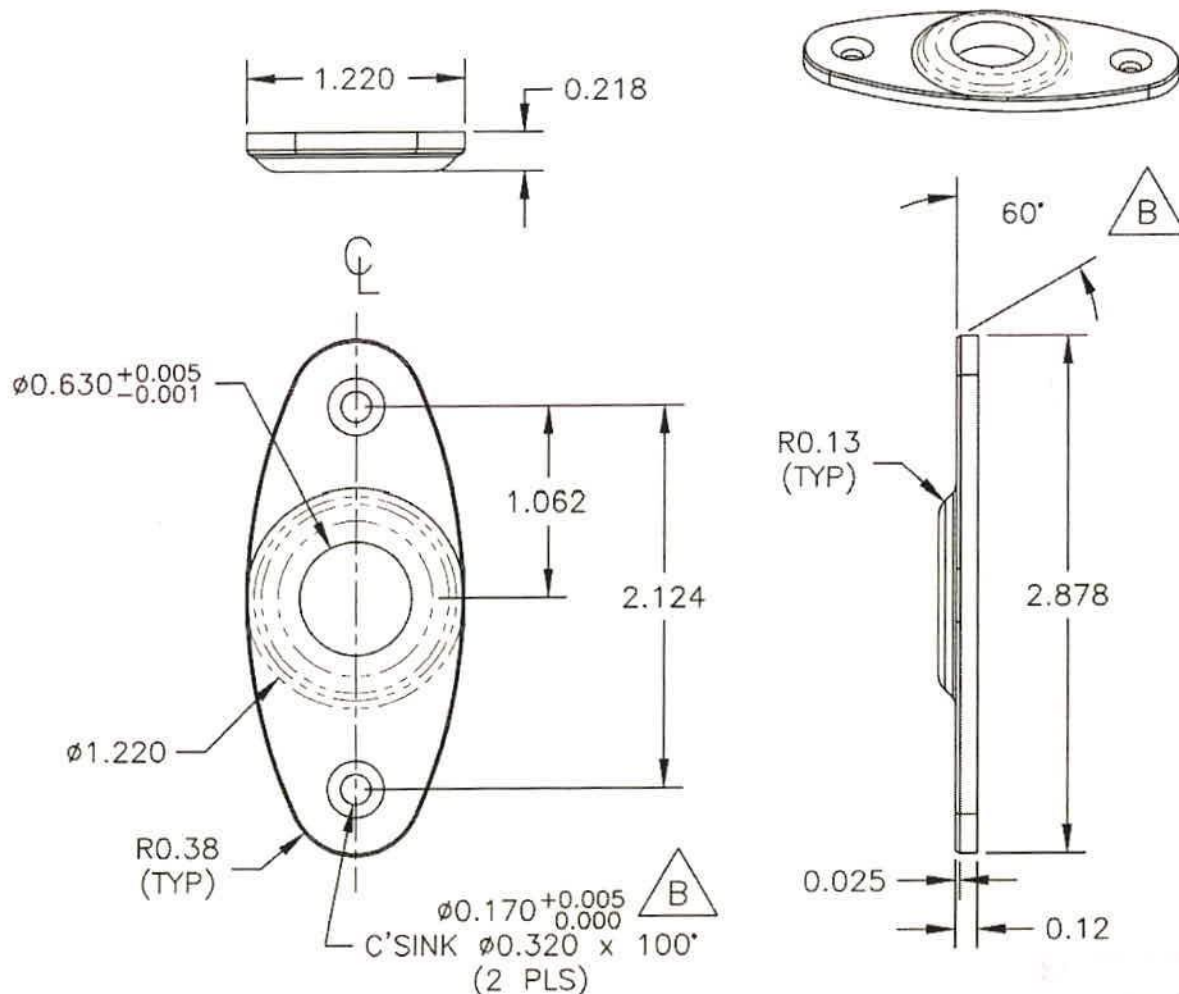
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3110	REV. B SHEET 1 OF 3
DATE 04.10.18		TITLE HANDLE	SCALE 1:1
A	02.04.11	NEW ISSUE	
B	04.10.18	ADD PART MARKING, TOLERANCES	

**RELEASED**  
04.11.23**D3110-1 ESCUTCHEON****NOTES:**

- 1) MATERIAL: 6061-T6 BAR (QQ-A-200/8 OR QQ-A-225/8) 0.250 THICK (M6061T6B)
- 2) FINISH: POLISHED
- 3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) REPLACES ADAMS RITE P/N AR75
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

**WORK ORDER**NO. 24695

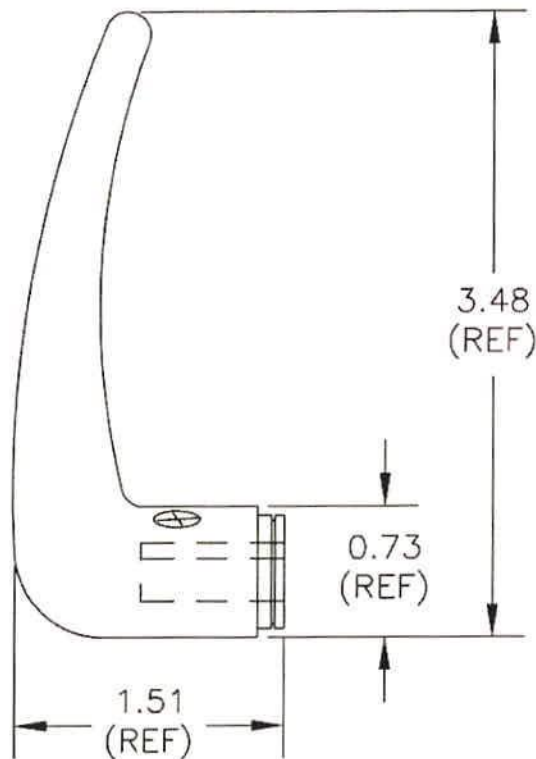
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**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3110	REV. B SHEET 2 OF 3
DATE 04.10.18		TITLE HANDLE	SCALE 1:1

**RELEASED**  
04.11.23 *[Signature]***D3110-3 HANDLE****NOTES:**

- 1) POSSIBLE SUPPLIERS: ADAMS RITE P/N AR34  
BELL P/N 70-027-1  
PREMIER P/N 034-23002-01
- 2) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

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CANADA

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HAWKESBURY, ONTARIO

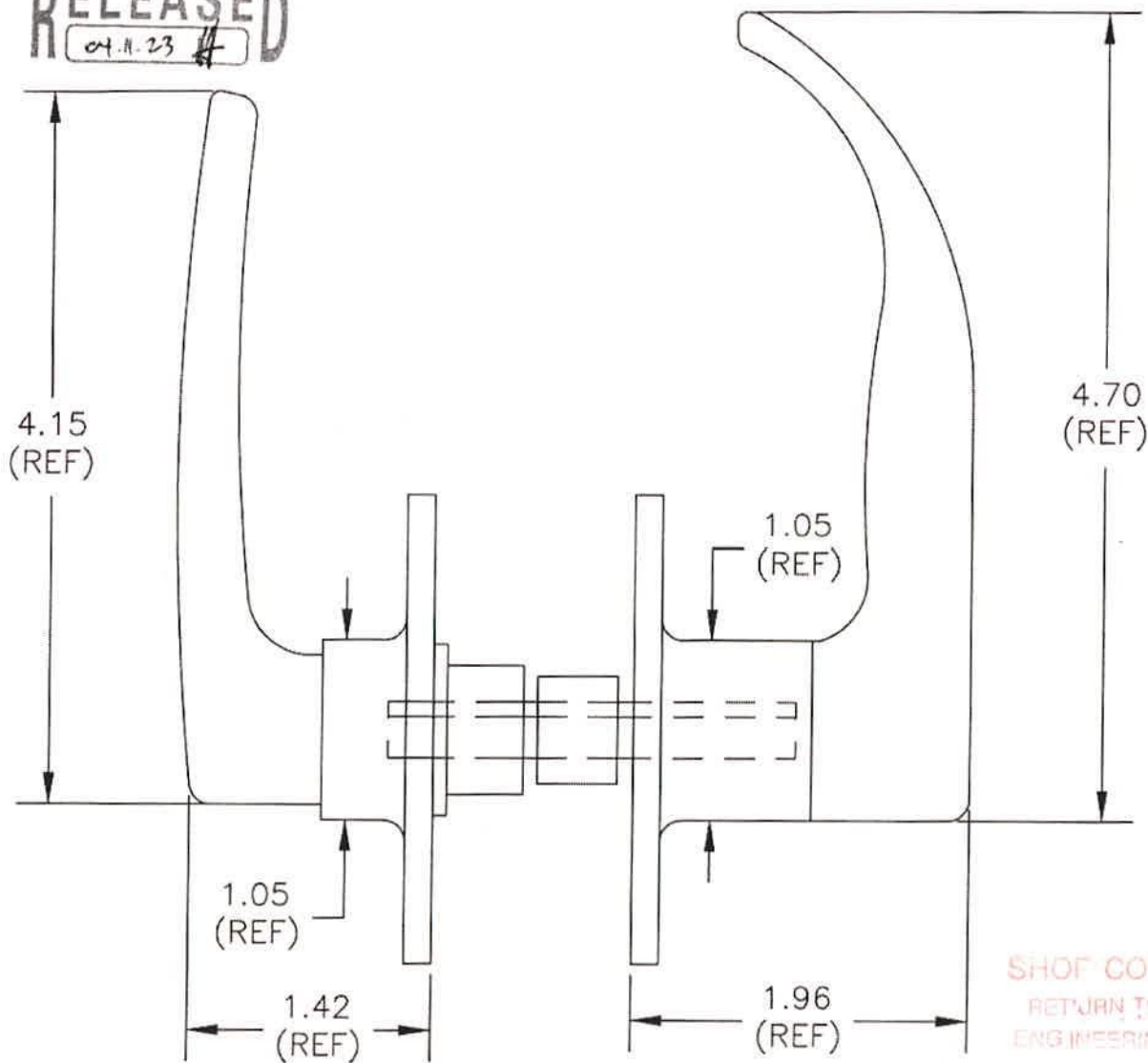
CANADA

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**DART**

DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3110	REV. B SHEET 3 OF 3
DATE 04.10.18		TITLE HANDLE	SCALE 1:1

**RELEASED**  
04.11.23 #**D3110-5 HANDLE****NOTES:**

- 1) POSSIBLE SUPPLIER: ADAMS RITE P/N 4298
- 2) IDENTIFY WITH PART P/N USING FINE POINT PERMANENT INK MARKER

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WORK ORDER

NO. 24695

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 26, 2005  
03:12 pm

Work Order No : 0024695  
Project Name : D3110-5  
Project For : WK546  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3110-5  
Description : Handle  
Manufactured : Yes  
Amount Req'd : 5  
Amount Done : 0  
Start Date : 10-26-05  
Est Finish Date : 11-15-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00